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Laboratory. Reference to the current standard, which will be updated by version 2017-Part 1 FIELD OF APPLICATION. Static calibration of manual torque tools used for controlled tightening.

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The ISO 6789:2003 standard is widely used as a technical document for the calibrations of hand torque tools, but it does not require any statements about uncertainties of the calibration results...

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certificate ...

4. CALIBRATION RESULTS ACCORDING TO THE EXISTING STANDARD ISO 6789:2003 According to the current version of the standard (published in 2003), the relative deviation  $A_s$  in % must be calculated from  $A_s(\%) = \frac{X_a - X_r}{X_r} \cdot 100$ . (1) Here  $X_a$  is the torque indicated by the tool and  $X_r$  is the reference torque, i.e. the calibration torque measured by the

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ISO 6789 under revision - proposals for calibration ...

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In comparison, ISO 6789:2003 (withdrawn), carries out a significantly smaller number of tests during the calibration process.

Although this means accuracy levels are not as high, as the testing process is not as stringent, calibrating to the 2003 standard is significantly cheaper when compared to the prices for calibrations using the 2017 standard.

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Understanding torque calibration ISO 6789 standards

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... The ISO 6789:2003 standard is widely used  
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any statements about uncertainties of the  
calibration results ... Kalibrierschein nach  
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standard it has superseded, ISO 6789:2003 The standard has evolved from 1 single 22 page document to 2 documents totalling 63

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Results Of ...

These are defined by ISO 6789:2003. The temperature shall be in the range of 18 °C up to 28 °C and the maximum relative humidity shall be 90%. The temperature should not change by more than 1 °C during the calibration. The environmental conditions during calibration must be controlled, monitored and documented.

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The ISO 6789:2003 standard is widely used as

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a technical document for the calibrations of hand torque tools, but it does not require any statements about uncertainties of the calibration results. Nevertheless, according to the GUM it is necessary to report a complete

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ISO 6789:2003 specifies the requirements for, and describes the test methods and marking of, hand torque tools used for controlled tightening of bolted connections. It applies

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in particular to indicating and setting torque wrenches in accordance with numbers 258 and 259 of ISO 1703:1983.

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ISO - ISO 6789:2003 - Assembly tools for screws and nuts ...

& 2, and the standard it has superseded, ISO 6789:2003. The standard has evolved from 1 single 22 page document to 2 documents totalling 63 pages, with annexes. Whilst this at first appears a huge change, it is hoped this short briefing paper will explain some of the more notable differences. 2. ISO

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6789-1:2017 (Part 1)

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AWS White Paper - ISO 6789-2017 v5  
ISO 6789:2003 has become ISO 6789-1 which specifies the requirements for design and manufacture including the content of a declaration of conformance. This document specifies the requirements for traceable certificates of calibration.

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ISO/DIS 6789-2.2(en), Assembly tools for screws and nuts ...

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Calibration results according to ISO  
6789:2017 and the proposed scheme. Torque  
wrench ISO 6789:2017 results Proposed scheme  
results Code Setting torque 1st 2nd 3rd 4th  
5th 1st 2nd 3rd 4th

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(PDF) Improving the new ISO 6789:2017 for  
setting torque ...

ISO 6789:2003 Assembly tools for screws and  
nuts - Hand torque tools - Requirements and  
test methods for design conformance testing,  
quality conformance testing and recalibration  
procedure. standard by International

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Organization for Standardization, 04/01/2003.

Languages: English Historical Editions: ISO  
6789:1992

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The instrument was calibrated according to the directive DIN EN ISO 6789:2003-10. Stated is the expanded uncertainty. The expanded uncertainty assigned to the measurement results is obtained by multiplying the standard uncertainty by the coverage factor  $k=2$ . The value of the measurand lies within the assign range of values with a probability

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Kalibrierschein nach DIN EN ISO 6789:2003-10  
Calibration ...

The documentation requirements of ISO 6789-2:2017 are also expanded from ISO 6789:2003. Where the laboratory is already working to ISO 17025 there will be some additional information items to add to the certificate. For laboratories that do not work to ISO 17025, the certificate content is quite different to the simple certificate often in use now.

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Understanding ISO 6789 - Calibration

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This calibration is conducted in accordance with the 2003 issue of the specification, looking at the basic operation of the wrench or screwdriver. By testing at 20%, 60% and 100% capacity you can have the confidence that you are achieving accurate torque settings for your individual requirements. This conformity check is conducted in accordance with Part 1 of the current specification and gives you the confidence

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that the wrench is performing within  
acceptable limits for wider tolerance ...

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